

Work Order ID 63003

Friday, October 15, 2010 9:46:55 AM

Page 1

Item ID: D2232-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Basket Hinge

Start Date: 10/15/2010 Start Qty: 6.00

Cust Item ID:

Required Date: 10/21/2010 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan: MDate: 10-10-15

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2232

Rev C

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2232 ☒ Dwg Rev: C ☐ Prog Rev: C ☐ 2-
Deburr if necessary1B 10-10-12

(6)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

1B 10-10-12

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

610/10/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63003

Friday, October 15, 2010 9:46:55 AM



Page 2

Item ID: D2232-3

Accept



Setup Start



Revision ID:

Item Name: Basket Hinge

Stop



Start Date: 10/15/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 10/21/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

Small Fab

Small Fab

Memo
Debur

WLAS

0.00

0.00

140



Packaging

Packaging

Identify as per dwg & Stock Location: WA

Memo

*****STOCK IN BASKET CELL*****

0.00

0.00

SAD

10-11-02

(b)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

CK 10/11/03. JF
mf
10-11-2

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Friday, October 15, 2010 9:46:59 AM

Page 1

Work Order ID: 63003



Parent Item: D2232-3



Parent Item Name: Basket Hinge

Start Date: 10/15/2010

Required Date: 10/21/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP B 01.06.07 Now laser cut EC
IPP Rev:C Now on Waterjet 06-10-26 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	57.2523	0.0694	0.438316			



304/316 0.125 Sheet



10-10-18

Location

Loc Qty

Loc Code

MAT

57.2523

114799

57.2523

114799

(6)

Dart Aerospace Ltd

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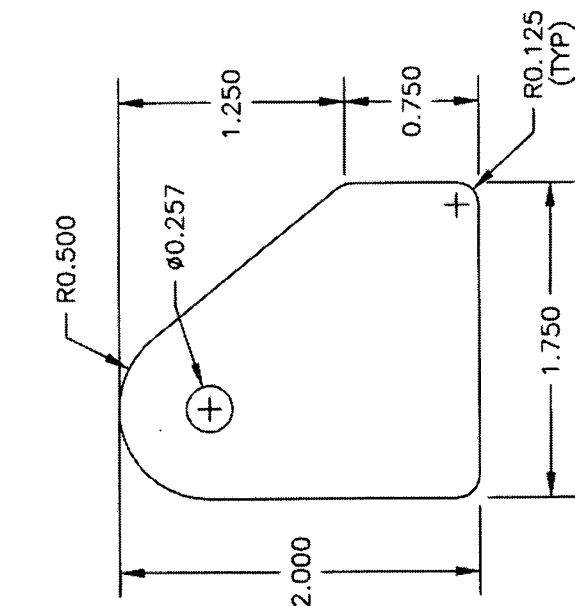
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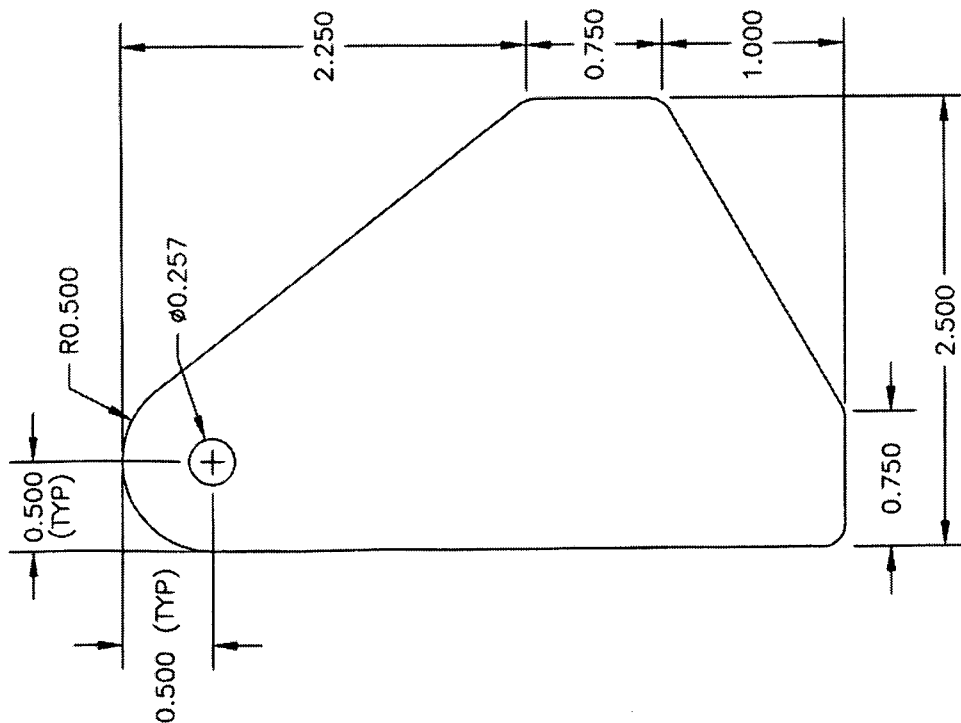
DESIGN	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>ME</i>	APPROVED <i>KE</i>	DRAWING NO. D2232	REV. C SHEET 1 OF 2
DATE 98.04.28	TITLE BASKET HINGE		SCALE 1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	

RELEASED
98.05.05 KE



D2232-1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO
WITH
WORK
NO. 63007-
Photo-13



D2232-3

MATERIAL: AISI 304/316 SS 0.125 THICK

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

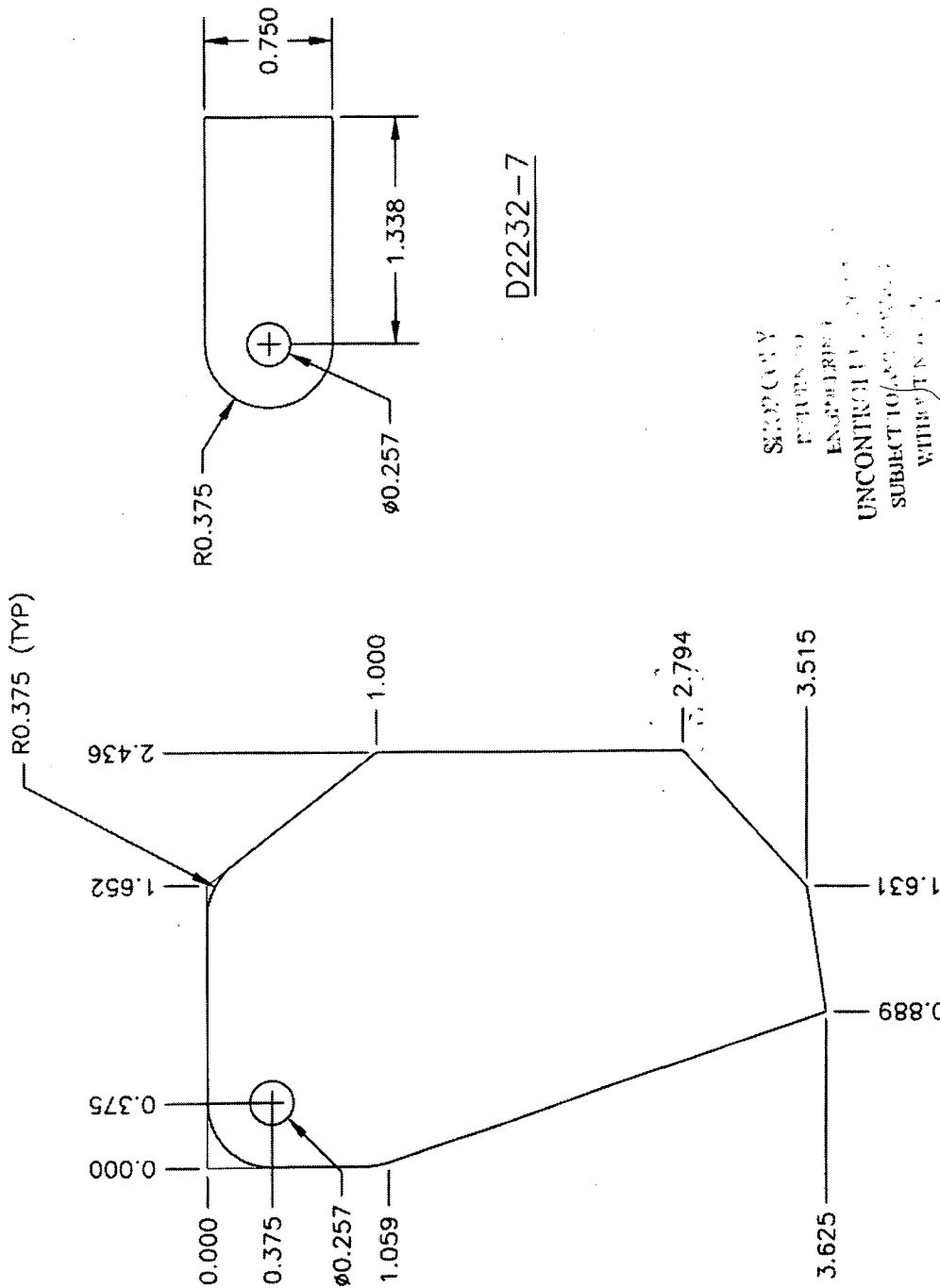
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NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232	REV. C SHEET 2 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1

RELEASED
98.05.05 KE



STANDARD
PATTERN
ENGINEERING
UNCONTROLLED
SUBJECT TO
WITHOUT NOTICE
WORKS
NO-63604

MATERIAL: AISI 304/316 SS 0.125 THICK

Dart Aerospace Ltd

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